



Application

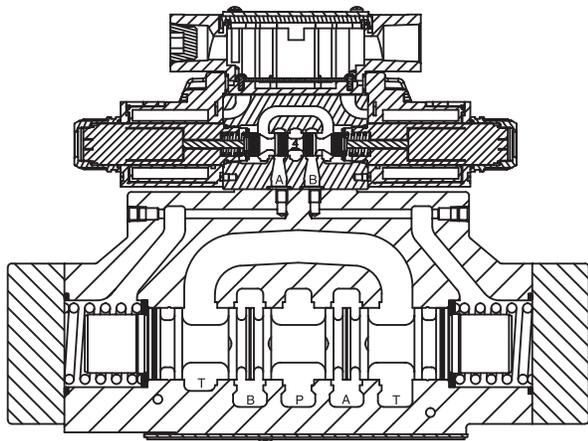
Series D81 hydraulic directional control valves are high performance, solenoid controlled, pilot operated, 2-stage, 4-way valves. They are available in 2 or 3-position styles and are manifold mounted. These valves conform to NFPA's D08, CETOP 8 mounting pattern.

Operation

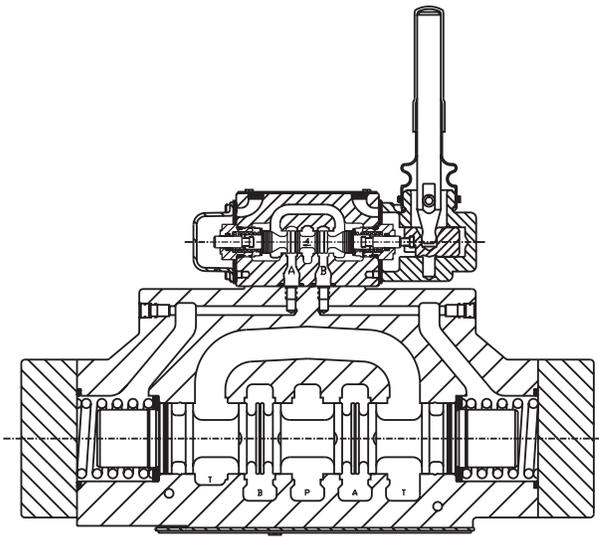
Series D81 directional valves consist of a 5-chamber style main body, a case hardened sliding spool, and a pilot valve or pilot operators (hydraulic or pneumatic).

Features

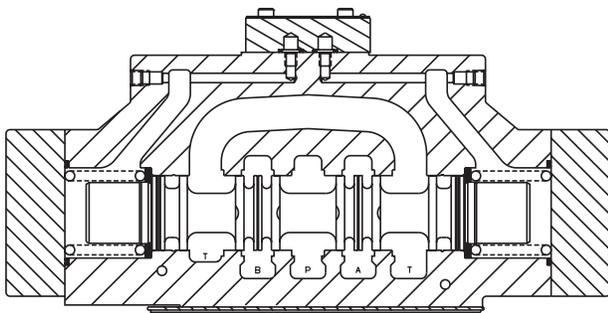
- Easy access mounting bolts.
- 345 Bar (5000 PSI) pressure rating.
- Flows to 622 LPM (160 GPM) depending on spool.
- Choice of four operator styles.
- Rugged four land spools.
- Low pressure drop.
- Phosphate finish.



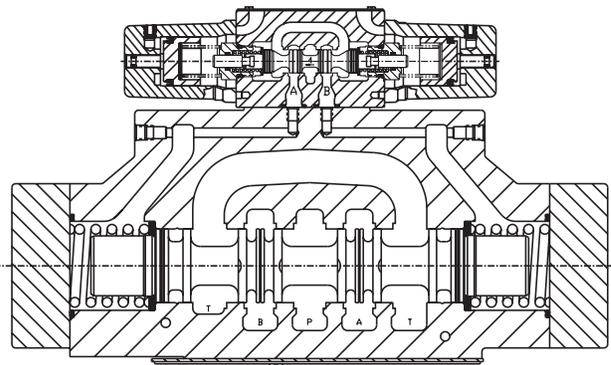
D81VW Solenoid Operated Plug-in Conduit Box



D81VL Lever Operated



D8P Oil Pilot Operated



D81VA Air Pilot Operated

General Description

Series D81VW directional control valves are 5-chamber, pilot operated, solenoid controlled valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting pattern.

Operation

Series D81VW pilot operated valves are standard with low shock spools and pilot orifice. The orifice can be removed if a faster shift is required. It is recommended, however, that all systems operating above 138 Bar (2000 PSI) use the standard valve to avoid severe shock.

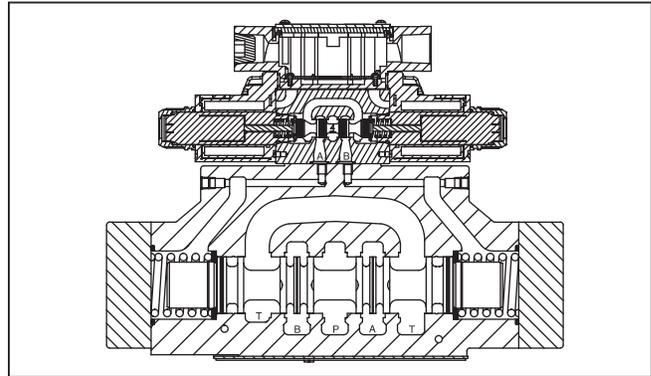
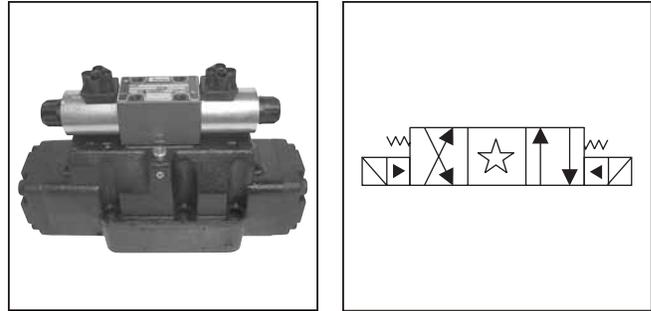
Features

- Low pressure drop design.
- Hardened spools provide long life.
- Fast response option available.
- Wide variety of voltages and electrical connection options.
- Explosion proof availability.
- No tools required for coil removal.

Specifications

Mounting Pattern	NFPA D08, CETOP 8, NG25
Maximum Operating Pressure	345 Bar (5000 PSI) Standard 207 Bar (3000 PSI) 10 Watt CSA  207 Bar (3000 PSI)
Maximum Tank Line Pressure	Internal Drain Model: 103 Bar (1500 PSI) AC Only 207 Bar (3000 PSI) DC Std., AC Optional External Drain Model: 345 Bar (5000 PSI) CSA  103 Bar (1500 PSI)
Maximum Drain Pressure	103 Bar (1500 PSI) AC Only 207 Bar (3000 PSI) DC Std., AC Optional CSA  103 Bar (1500 PSI)
Minimum Pilot Pressure	5.1 Bar* (75 PSI)
Maximum Pilot Pressure	345 Bar (5000 PSI) Standard CSA  207 Bar (3000 PSI)
Nominal Flow	302 LPM (80 GPM)

* 6.9 Bar (100 PSI) for spool configurations 002, 007, 008, 009 & 014.



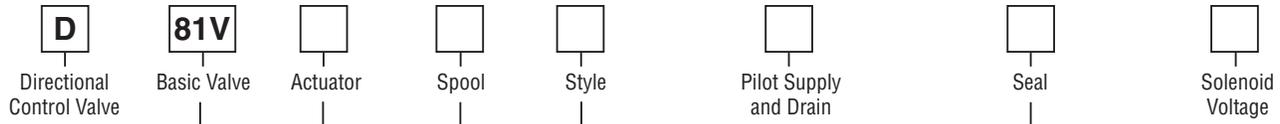
Response Time

Response times (milliseconds) are measured at 345 Bar (5000 PSI) and 300 LPM (80 GPM) with various pilot pressures as indicated.

Solenoid Type	Pilot Pressure	Pull-In		Drop-Out	
		Std	Fast	Std	Fast
DC	500	140	100	70	70
	1000	125	90	76	76
	2000	100	70	70	70
AC	500	100	60	60	60
	1000	85	50	60	60
	2000	60	30	60	60

Because of the high drain line pressure transients generated during shifting, use of the fast response option is not recommended for pilot pressures exceeding 138 Bar (2000 PSI).

A



NFPA D08
 CETOP 8
 DIN NG25
 High Flow, D03 Pilot

Code	Description
W*	Solenoid, Wet Pin, Screw-in
HW*	Reversed Wiring

Code	Description
N	Nitrile
V	Fluorocarbon

Code	Description
1	Internal Pilot, External Drain
2	External Pilot, External Drain
3	Internal Pilot w/Check, External Drain
4*	Internal Pilot, Internal Drain
5	External Pilot, Internal Drain
6	Internal Pilot w/Check, Internal Drain

Code	Description
A*	24/50 VAC
D	120 VDC
G	198 VDC
J	24 VDC
K	12 VDC
N**	220/50 VAC
Q*	100/60 VAC
QD†	100 VAC/60 Hz 100 VAC/50 Hz
R	24/60 VAC
T	240/60 - 220/50 VAC
U	98 VDC
Y	120/60 - 110/50 VAC
Z	250 VDC

* Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing solenoid A. Note operators reverse sides for #008 and #009 spools. See installation information for details. To configure per DIN standards (A coil over A port, B coil over B port) code valves as D81VHW***.

* Not available with 002, 007, 008, 009, 014 & 030 spools.

* High Watt Coil only.
 ** Explosion Proof only.
 † Available in DIN only.

Code	Symbol	Code	Symbol
001		012	
002		014	
003		015	
004		016	
005		020*	
006		030**	
007		081	
008*		082	
009**			
011			

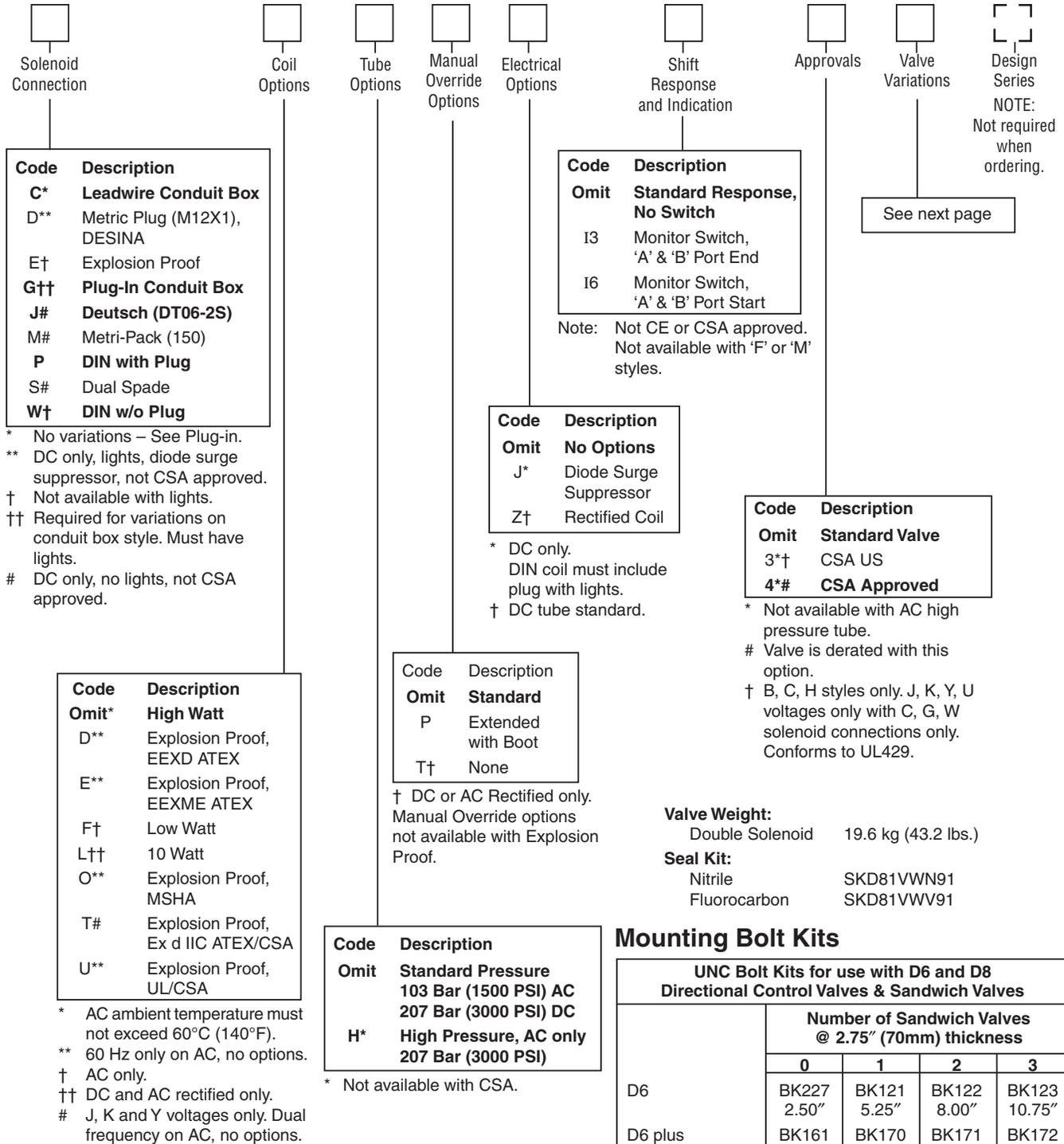
* 008 & 020 spool have closed crossover.
 ** 009 & 030 spool have open crossover.

Code	Description	Symbol
B*	Single solenoid, 2 position, spring offset. P to A and B to T in offset position.	
C	Double solenoid, 3 position, spring centered.	
D*	Double solenoid, 2 position, detent.	
E	Single solenoid, 2 position, spring centered. P to B and A to T when energized.	
F**	Single solenoid, 2 position, spring offset, energized to center. Position spool spacer on A side. P to A and B to T in spring offset position.	
H*	Single solenoid, 2 position, spring offset. P to B and A to T in offset position.	
K	Single solenoid, 2 position, spring centered. P to A and B to T when energized.	
M**	Single solenoid, 2 position, spring offset, energized to center position. Spool spacer on B side. P to B and A to T in spring offset position.	

* Available with 020 and 030 spools only.
 ** High watt coil only.

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.



Mounting Bolt Kits

UNC Bolt Kits for use with D6 and D8 Directional Control Valves & Sandwich Valves				
	Number of Sandwich Valves @ 2.75" (70mm) thickness			
	0	1	2	3
D6	BK227 2.50"	BK121 5.25"	BK122 8.00"	BK123 10.75"
D6 plus tapping plate	BK161 3.50"	BK170 6.25"	BK171 9.00"	BK172 11.75"
D8	BK228 3.00"	BK131 5.75"	BK132 8.50"	BK133 11.25"
D8 plus tapping plate	BK173 4.00"	BK174 6.75"	BK175 9.50"	BK114 12.125"

Note: All bolts are SAE grade 8, 1/2-13 UNC-3A thread, torque to 133 N.m. (100 ft.-lbs.)

Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.

Valve Variations

A

Code	Description
5*	Signal Lights – Standard
	Signal Lights – Hirsch. (DIN with Plug)
7B**	Manaplug – Brad Harrison (12x1) Micro with Lights
56**	Manaplug (Mini) with Lights
20	Fast Response
1C**	Manaplug (Mini) Single Sol. 5-pin, with Lights
1D**	Manaplug (Micro) Single Sol. 5-pin, with Lights
1G**	Manaplug (Mini) Single Sol. 5-pin, with Stroke Adjust 'A' & 'B' End and Lights
1H**	Manaplug (Micro) Single Sol. 5-pin, with Stroke Adjust 'A' & 'B' End and Lights
1M**	Manaplug Opposite Normal
1P	Painted Body
1R	Stroke Adjust 'A' & 'B' End with Pilot Choke Meter In
3A	Pilot Choke Meter Out
3B	Pilot Choke Meter In
3C	Pilot Pressure Reducer
3D	Stroke Adjust 'B' End
3E	Stroke Adjust 'A' End
3F	Stroke Adjust 'A' & 'B' End
3G*	Pilot Choke Meter Out with Lights
3H*	Pilot Choke Meter In with Lights
3J*	Pilot Pressure Reducer with Lights
3K	Pilot Choke Meter Out with Stroke Adjust 'A' & 'B' End
3L**	Pilot Choke Meter Out, Stroke Adjust 'A' & 'B' End with Lights and Manaplug — Brad Harrison Mini
3M	Pilot Choke Meter Out, Pilot Pressure Reducer, Stroke Adjust 'A' & 'B' End
3R	Pilot Choke Meter Out & Pilot Pressure Reducer
3S**	Lights, Mini Manaplug, Pilot Choke Meter Out
7Y**	M12x1 Manaplug (4-pin), Special Wiring, and Lights

* DESINA, plug-in conduit box, and DIN with plug styles only.

** Must have plug-in style conduit box.



Reference Data

Model	Spool Symbol	Maximum Flow, LPM (GPM) 345 Bar (5000 PSI) w/o Malfunction	Model	Spool Symbol	Maximum Flow, LPM (GPM) 345 Bar (5000 PSI) w/o Malfunction
D81V*001		624 (160)	D81V*008 D81V*009		312 (80)
D81V*002		624 (160)	D81V*011		624 (160)
D81V*003		624 (160)	D81V*012		312 (80)
D81V*004		624 (160)	D81V*014		312 (80)
D81V*005		624 (160)	D81V*015		624 (160)
D81V*006		624 (160)	D81V*016		624 (160)
D81V*007		312 (80)	D81V*020 D81V*030		624 (160)

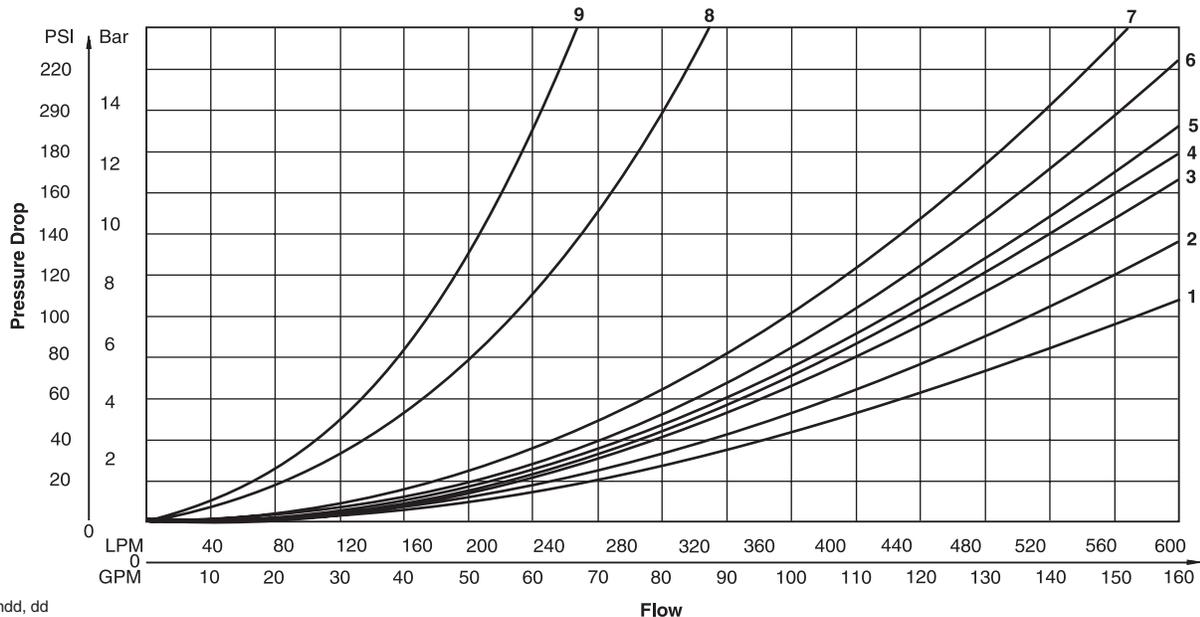
D81V* Series Pressure Drop Chart

The following chart provides the flow vs. pressure drop curve reference for the Series D81V* valve by spool type.

VISCOSITY CORRECTION FACTOR							
Viscosity (SSU)	75	150	200	250	300	350	400
% of ΔP (Approx.)	93	111	119	126	132	137	141
Curves were generated using 100 SSU hydraulic oil. For any other viscosity, pressure drop will change as per chart.							

D81VW Pressure Drop Reference Chart – Curve Number					
Spool No.	P-A	P-B	P-T	A-T	B-T
001	1	1	–	3	4
002	2	2	5	4	6
003	1	1	–	4	4
004	1	1	–	4	6
005	2	2	–	3	4
006	2	2	–	3	4
007	1	2	8	3	6
009	2	2	7	3	4
011	1	1	–	3	4
012	1	1	9	3	4
014	2	1	8	6	3
015	2	2	–	5	5
016	2	2	–	4	3
020/030	2	2	–	3	4

Performance Curves



D81.indd, dd





Solenoid Ratings

Insulation System	Class F
Allowable Deviation from rated voltage	-15% to +10% for DC and AC rectified coils -5% to +5% for AC Coils
Armature	Wet pin type
CSA File Number	LR60407
Environmental Capability	DC Solenoids meet NEMA 4 and IP67 when properly wired and installed. Contact HVD for AC coil applications.

Explosion Proof Solenoid Ratings*

U.L. & CSA (EU)	Class I, Div 1 & 2, Groups C & D Class II, Div 1 & 2, Groups E, F & G As defined by the N.E.C.
MSHA (EO)	Complies with 30CFR, Part 18
ATEX (ED)	Complies with ATEX requirements for: Exd, Group IIB; EN50014: 1999+ Amds. 1 & 2, EN50018: 2000
ATEX & CSA/US (ET)	Complies with ATEX EN60079-0, EN60079-1 Ex d IIC; CSA/US Ex d IIC, AEx d IIC for Class I, Zone 1, UL1203, UL1604, CSA E61241,1 Class II, Div 1

* Allowable Voltage Deviation ±10%.
 Note that Explosion Proof AC coils are single frequency only.

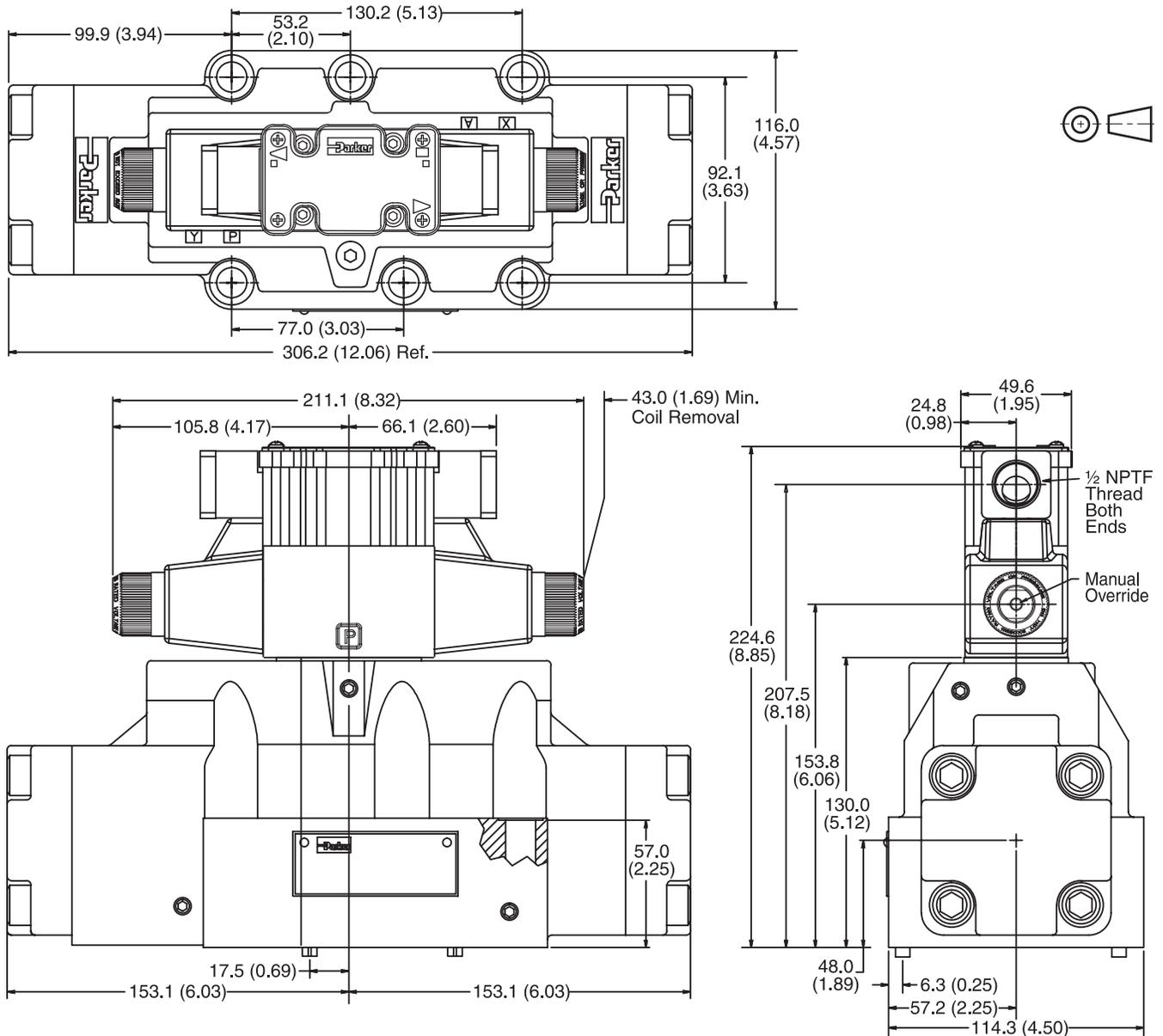
Code		Voltage	In Rush Amps Amperage	In Rush VA	Holding Amps @ 3MM	Watts	Resistance
Voltage Code	Power Code						
D	L	120 VDC	N/A	N/A	0.09 Amps	10 W	1584.00 ohms
D	Omit	120 VDC	N/A	N/A	0.26 Amps	30 W	528.00 ohms
G	Omit	198 VDC	N/A	N/A	0.15 Amps	30 W	1306.80 ohms
J	L	24 VDC	N/A	N/A	0.44 Amps	10 W	51.89 ohms
J	Omit	24 VDC	N/A	N/A	1.32 Amps	30 W	17.27 ohms
K	L	12 VDC	N/A	N/A	0.88 Amps	10 W	12.97 ohms
K	Omit	12 VDC	N/A	N/A	2.64 Amps	30 W	4.32 ohms
L	L	6 VDC	N/A	N/A	1.67 Amps	10 W	3.59 ohms
L	Omit	6 VDC	N/A	N/A	5.00 Amps	30 W	1.20 ohms
Q	Omit	100 VAC / 60 Hz	2.05 Amps	170 VA	0.77 Amps	30 W	19.24 ohms
QD	F	100 VAC / 60 Hz	1.35 Amps	135 VA	0.41 Amps	18 W	31.20 ohms
QD	F	100 VAC / 50 Hz	1.50 Amps	150 VA	0.57 Amps	24 W	31.20 ohms
R	F	24/60 VAC, Low Watt	6.67 Amps	160 VA	2.20 Amps	23 W	1.52 ohms
T	Omit	240/60 VAC	0.83 Amps	199 VA	0.30 Amps	30 W	120.40 ohms
T	Omit	220/50 VAC	0.87 Amps	191 VA	0.34 Amps	30 W	120.40 ohms
T	F	240/60 VAC, Low Watt	0.70 Amps	168 VA	0.22 Amps	21 W	145.00 ohms
T	F	220/50 VAC, Low Watt	0.75 Amps	165 VA	0.26 Amps	23 W	145.00 ohms
U	L	98 VDC	N/A	N/A	0.10 Amps	10 W	960.00 ohms
U	Omit	98 VDC	N/A	N/A	0.31 Amps	30W	288.00 ohms
Y	Omit	120/60 VAC	1.7 Amps	204 VA	0.60 Amps	30 W	28.20 ohms
Y	Omit	110/50 VAC	1.7 Amps	187 VA	0.68 Amps	30 W	28.20 ohms
Y	F	120/60 VAC, Low Watt	1.40 Amps	168 VA	0.42 Amps	21 W	36.50 ohms
Y	F	110/50 VAC, Low Watt	1.50 Amps	165 VA	0.50 Amps	23 W	36.50 ohms
Z	L	250 VDC	N/A	N/A	0.04 Amps	10 W	6875.00 ohms
Z	Omit	250 VDC	N/A	N/A	0.13 Amps	30 W	1889.64 ohms
Explosion Proof Solenoids							
R		24/60 VAC	7.63 Amps	183 VA	2.85 Amps	27 W	1.99 ohms
T		240/60 VAC	0.76 Amps	183 VA	0.29 Amps	27 W	1.34 ohms
N		220/50 VAC	0.77 Amps	169 VA	0.31 Amps	27 W	1.38 ohms
Y		120/60 VAC	1.60 Amps	192 VA	0.58 Amps	27 W	33.50 ohms
P		110/50 VAC	1.47 Amps	162 VA	0.57 Amps	27 W	34.70 ohms
K		12 VDC	N/A	N/A	2.75 Amps	33 W	4.36 ohms
J		24 VDC	N/A	N/A	1.38 Amps	33 W	17.33 ohms
"ET" Explosion Proof Solenoids							
K		12 VDC	N/A	N/A	1.00 Amps	12 W	12.00 ohms
J		24 VDC	N/A	N/A	1.00 Amps	13 W	44.30 ohms
Y		120/60-50 VAC	N/A	N/A	0.16 Amps	17 W	667.00 ohms

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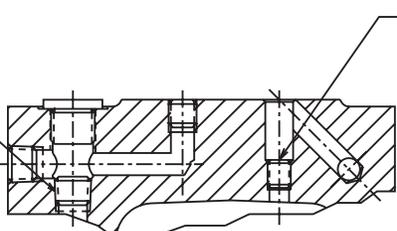


Inch equivalents for millimeter dimensions are shown in (**)

Plug-in Conduit Box, Double AC Solenoid



1/16 Plug for Variations 2 & 5
Torque to:
11.67 ±1.67 Nm
(105 ±15 in-lbs)
Do Not Loctite



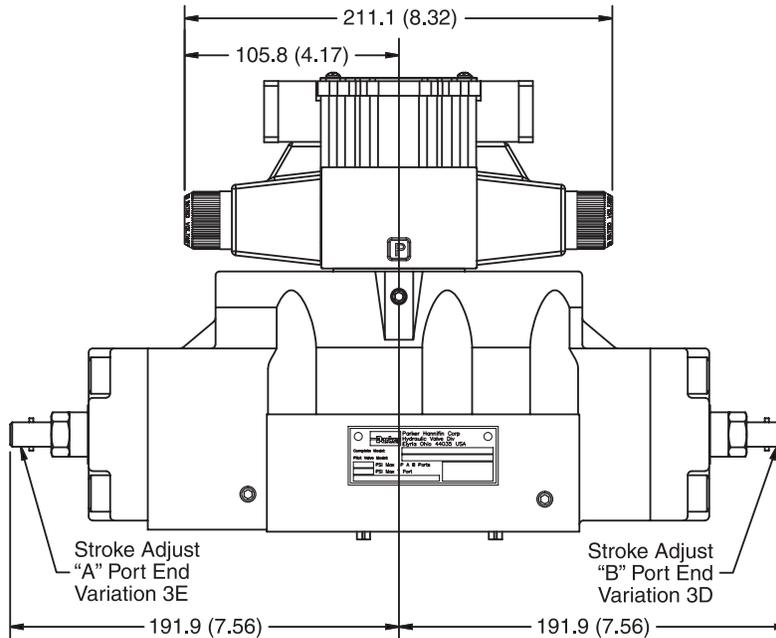
M6 x 1 Plug for Variations 1, 2 & 3
Torque to:
1.78 ±0.22 Nm
(16 ±2 in-lbs)
Do Not Loctite

Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.

Inch equivalents for millimeter dimensions are shown in (**)

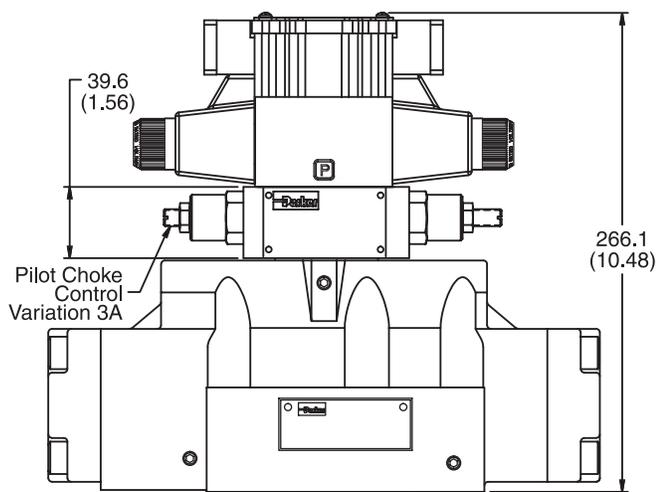
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Conduit Box and Stroke Adjust, Double AC Solenoid

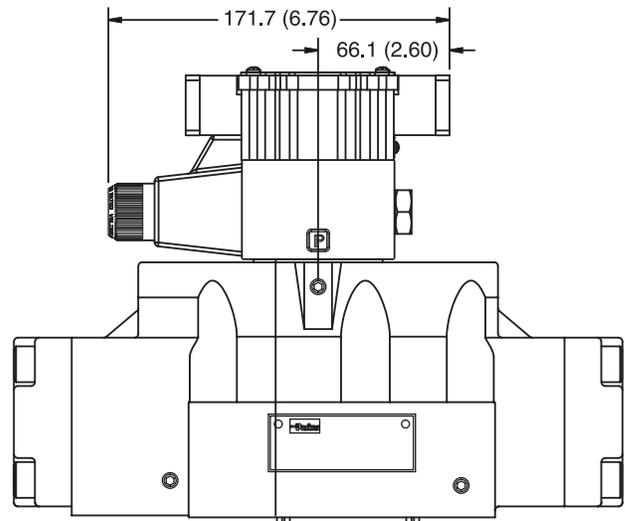


Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.

Conduit Box and Pilot Choke Control, Double AC Solenoid

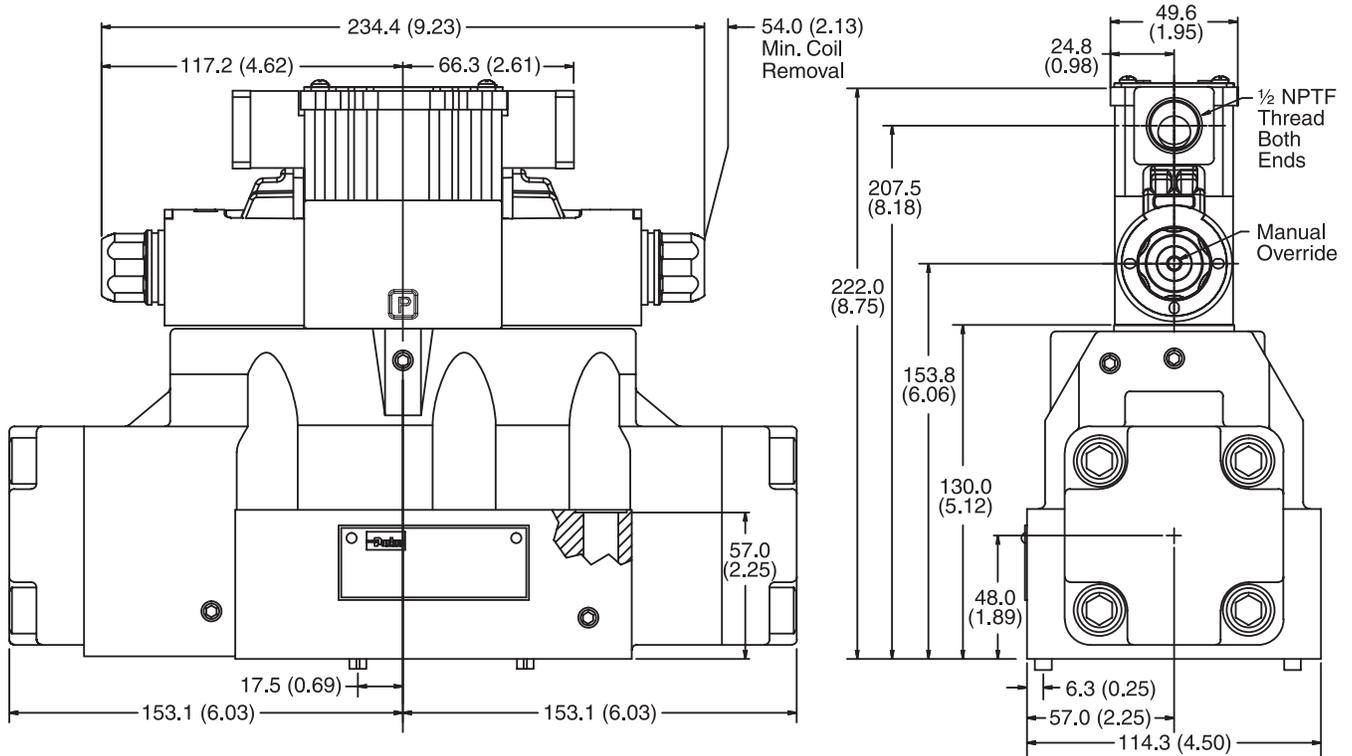
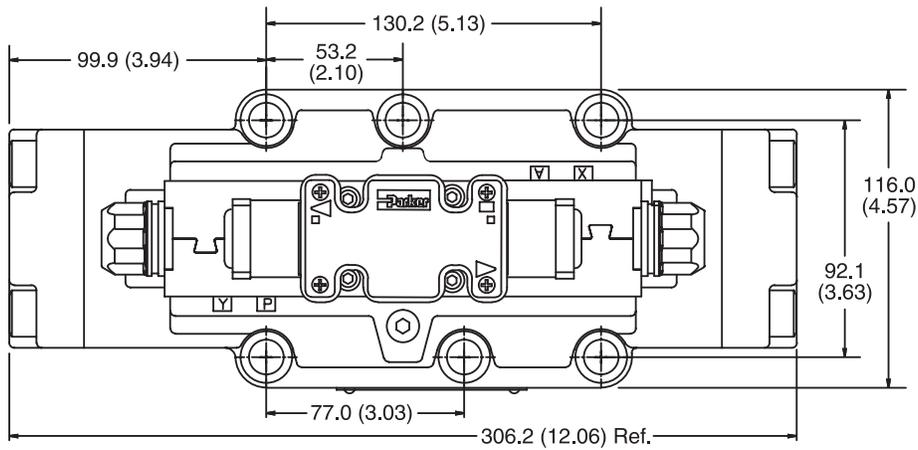


Conduit Box, Single AC Solenoid



Inch equivalents for millimeter dimensions are shown in (**)

Plug-In Conduit Box, Double DC Solenoid



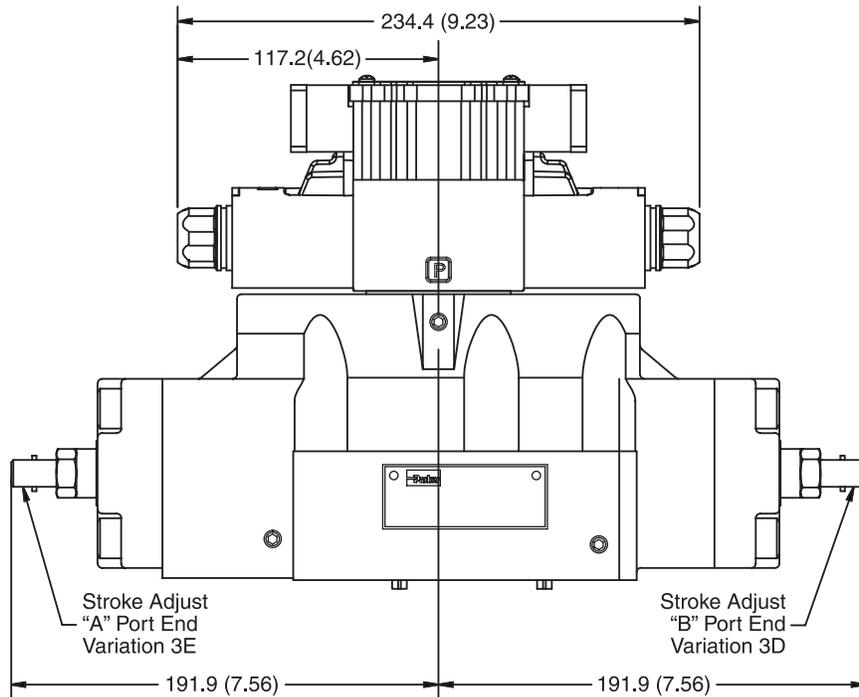
Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.



Inch equivalents for millimeter dimensions are shown in (**)

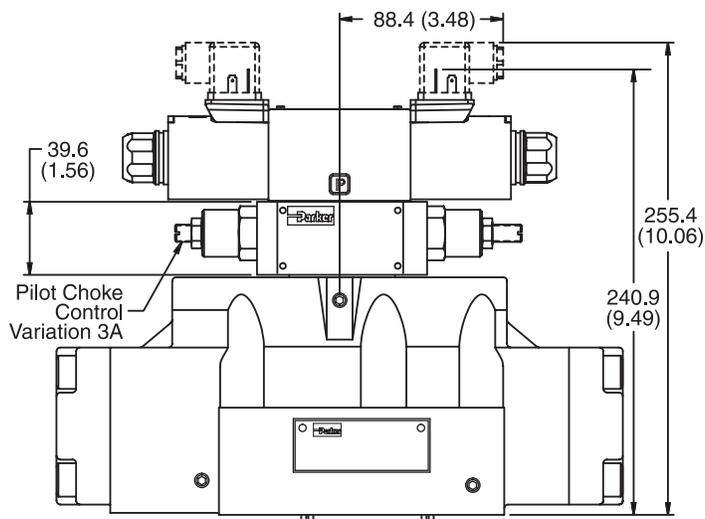
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Plug-In Conduit Box and Stroke Adjust, Double DC Solenoid

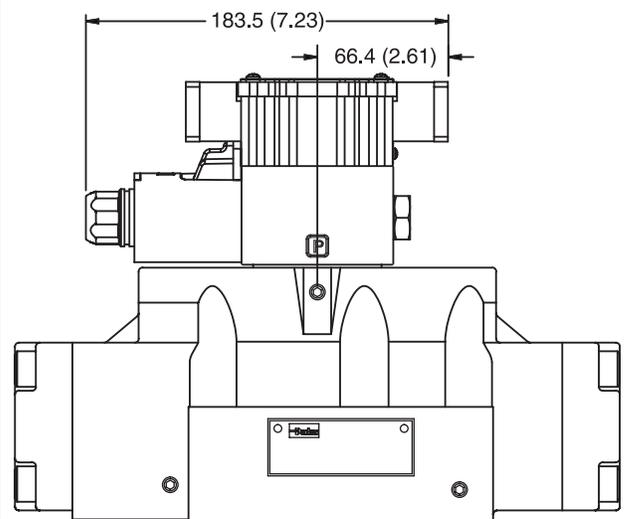


Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.

Hirschmann and Pilot Choke Control, Double DC Solenoid

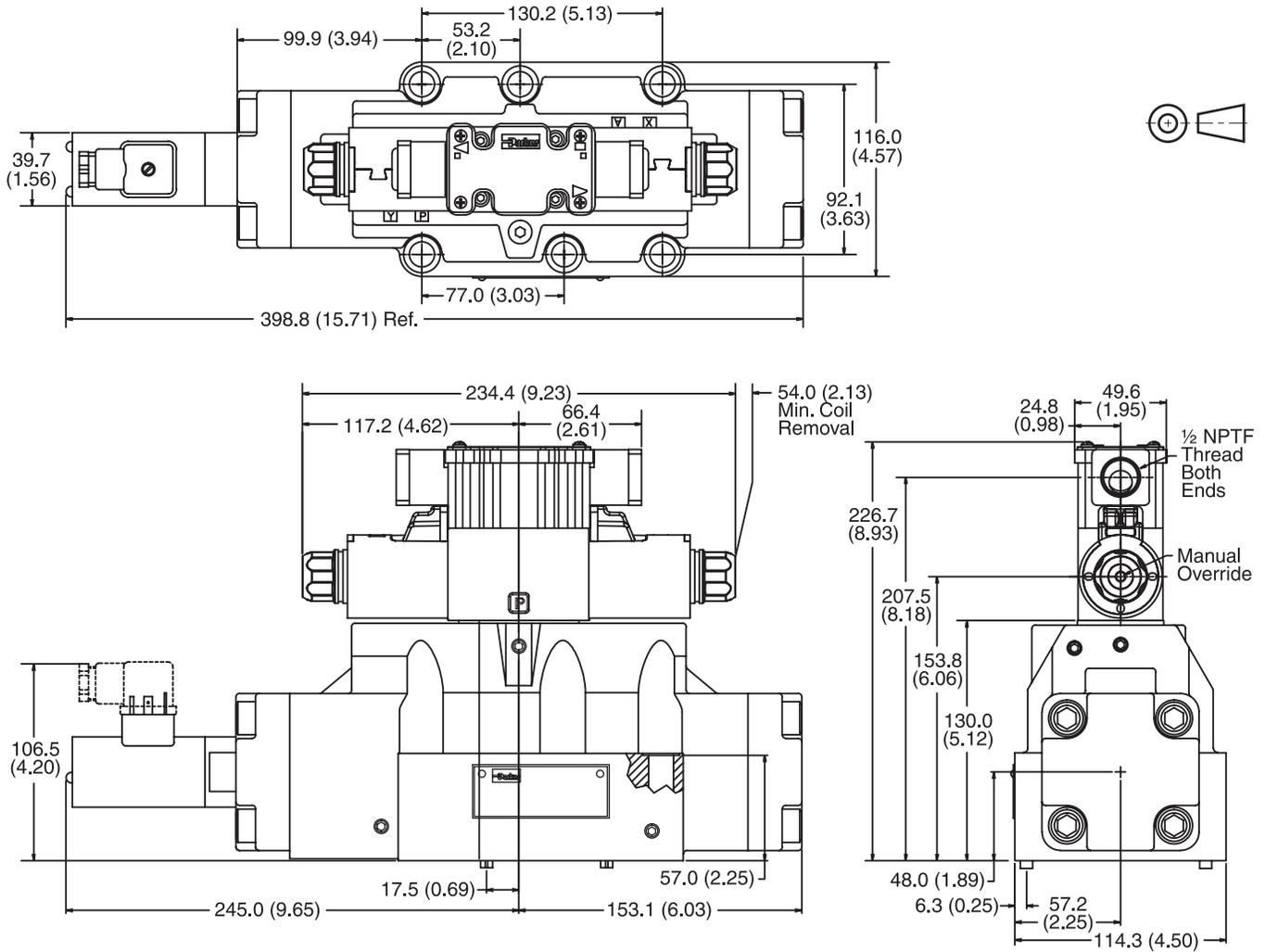


Plug-In Conduit Box, Single DC Solenoid



Inch equivalents for millimeter dimensions are shown in (**)

**Plug-In Conduit Box, Double AC Solenoid
with Variation I3 (Monitor Switch)**

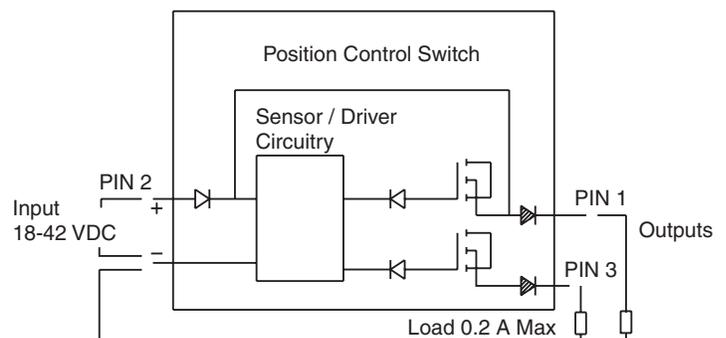


**Monitor Switch
(Variation I3 and I6)**

This feature provides for electrical confirmation of the spool shift. This can be used in safety circuits, to assure proper sequencing, etc.

Switch Data

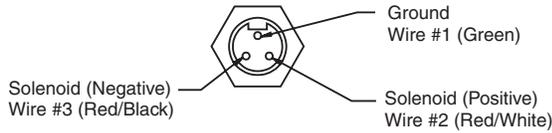
Pin 1 and Pin 3 have outputs equal to the input. When the monitor switch has the output to Pin 1, Pin 3 will have an output of zero, and vice-versa. When the valve is switched, Pin 1 and Pin 3 will switch outputs.





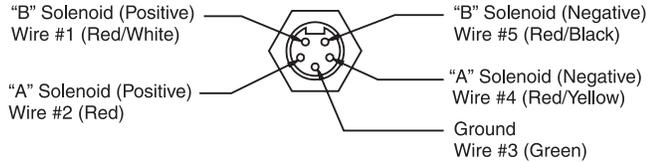
Manaplug (Options 56 & 1C)

- Interface – Brad Harrison Plug
- 3-Pin for Single Solenoid
 - 5-Pin for Double Solenoid



3-Pin Manaplug (Mini) with Lights

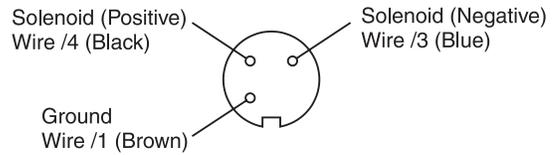
Single Solenoid Valves – Installed Opposite Side of Solenoid



5-Pin Manaplug (Mini) with Lights

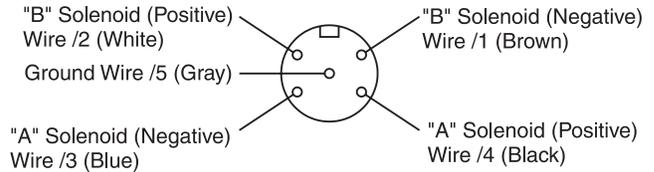
Single Solenoid Valves – Installed Opposite Side of Solenoid
 Double Solenoid Valves – Installed Over "A" Solenoid
 ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Micro Connector Options (7B & 1D)



3-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid



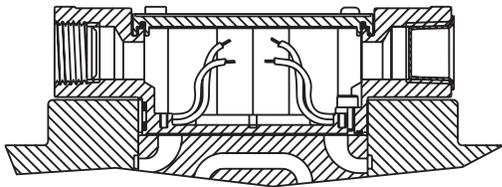
5-Pin Manaplug (Micro) with Lights

Single Solenoid Valves – Installed Opposite Side of Solenoid
 Double Solenoid Valves – Installed Over "A" Solenoid
 ("A" and "B" Solenoids Reversed for #8 and #9 Spools)

Pins are as seen on valve (male pin connectors)

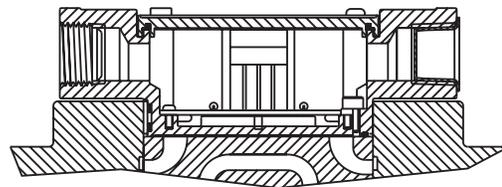
Conduit Box Option C

- No Wiring Options Available

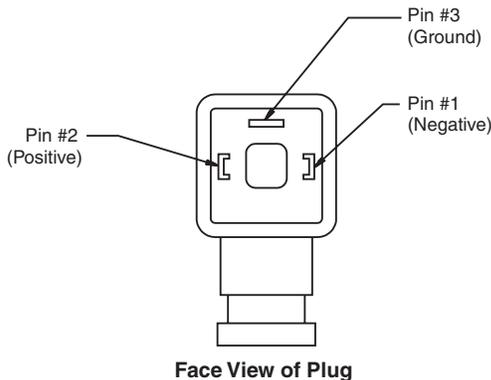


Signal Lights (Option 5) — Plug-in Only

- LED Interface
- Meets Nema 4/IP67

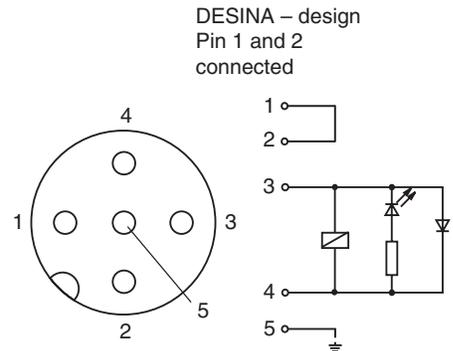


Hirschmann Plug with Lights (Option P5)
ISO 4400/DIN 43650 Form "A"



DESINA Connector (Option D)
M12 pin assignment
Standard

- 1 = Not used
- 2 = Not used
- 3 = 0V
- 4 = Signal (24 V)
- 5 = Earth Ground



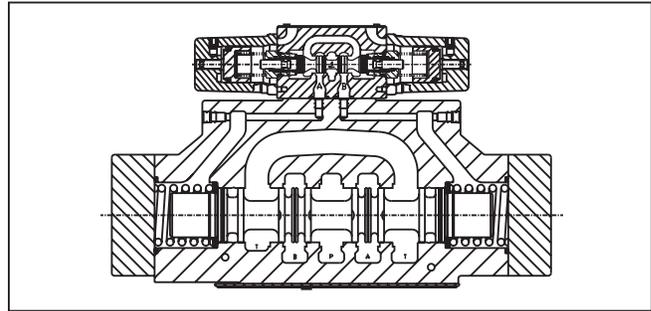
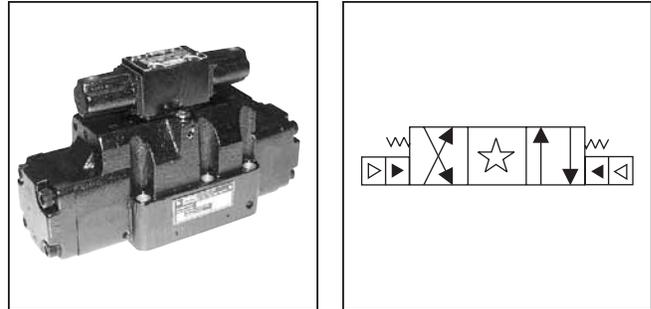
Pins are as seen on valve (male pin connectors)

General Description

Series D81VA directional control valves are 5-chamber, air pilot operated valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting pattern.

Specifications

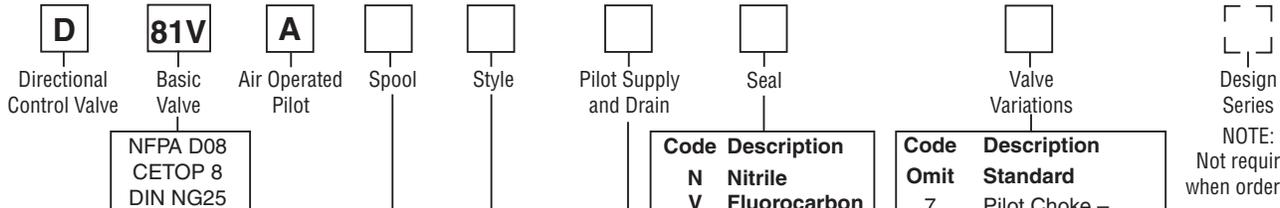
Mounting Pattern	NFPA D08 , CETOP 8, NG25
Max. Operating Pressure	345 Bar (5000 PSI)
Max. Tank Line Pressure	Internal Drain Model: 34 Bar (500 PSI) External Drain Model: 207 Bar (3000 PSI)
Max. Drain Pressure	34 Bar (500 PSI)
Maximum Flow	See Switching Limit Charts
Pilot Pressure	Air Min 3.4 Bar (50 PSI) Air Max 10.2 Bar (150 PSI)
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)



Features

- Low pressure drop design.
- Fast response option available.
- Hardened spools provide long life.

Ordering Information



NOTE:
Not required when ordering.

Code	Symbol	Code	Symbol
001		011	
002		012	
004		020*	
009**		030**	

* 020 spool has closed crossover.
 ** 009 & 030 spools have open crossover.

Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator A. Note operators reverse sides for #9 spool. See installation information for details.

Valve Weight: Single Operated
19.9 kg (43.9 lbs.)

Standard Bolt Kit: BK228

Metric Bolt Kit: BKM228

Code	Description
1	Int. pilot/Ext. drain
2	Ext. pilot/Ext. drain
4#	Int. pilot/Int. drain
5	Ext. pilot/Int. drain

Not available with 002, 008, 009 & 030 spools.

Code	Description
Omit	Standard
7	Pilot Choke – Meter Out
8	Stroke Adj. 'B' End
9	Stroke Adj. 'A' End
60	Pilot Choke – Meter In
89	Stroke Adj. 'A' & 'B' Ends
90	1/4 BSPP Threads

Code	Description	Symbol
B†	Sgl. operator, 2 position, spring offset. P to A and B to T in offset position.	
C	Dbl. operator, 3 position, spring centered.	
D†	Dbl. operator, 2 position, detent.	
E	Sgl. operator, 2 position, spring centered. P to B and A to T when energized.	
H†	Sgl. operator, 2 position, spring offset. P to B and A to T in offset position.	
K	Sgl. operator, 2 position. Spring centered. P to A and B to T when energized.	

This condition varies with spool code.

† Available with 020 & 030 spools only.

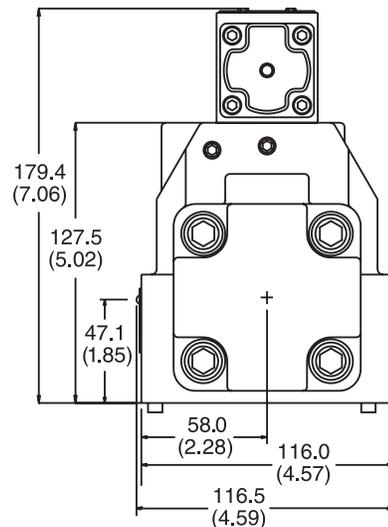
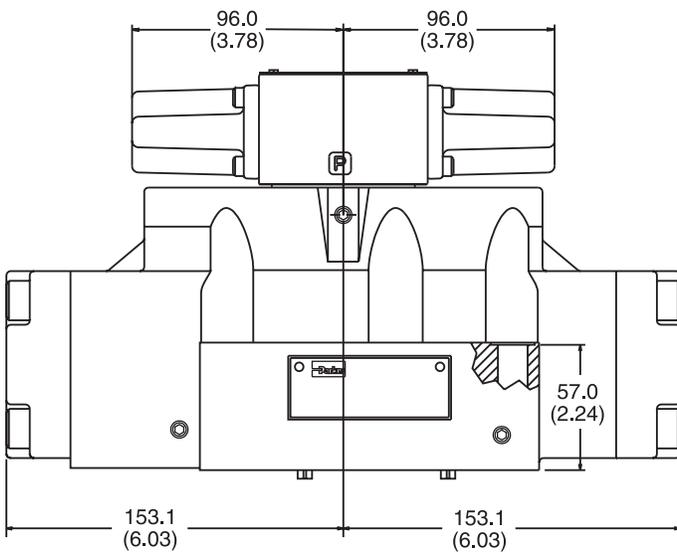
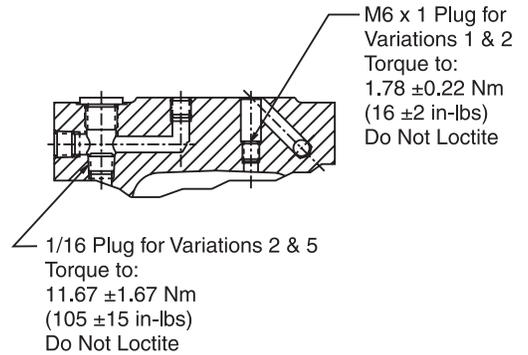
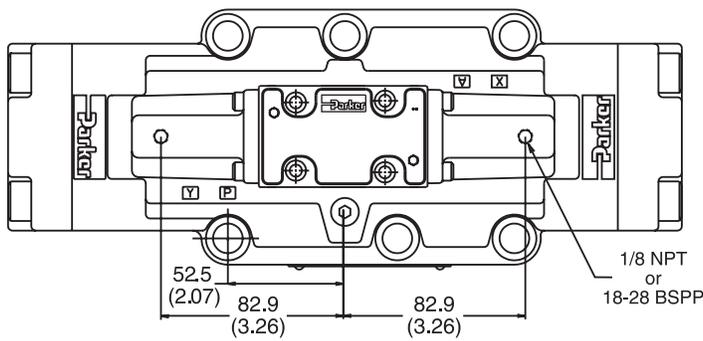
Bold: Designates Tier I products and options.

Non-bold: Designates Tier II products and options. These products will have longer lead times.

Inch equivalents for millimeter dimensions are shown in (**)

A

Air Operated



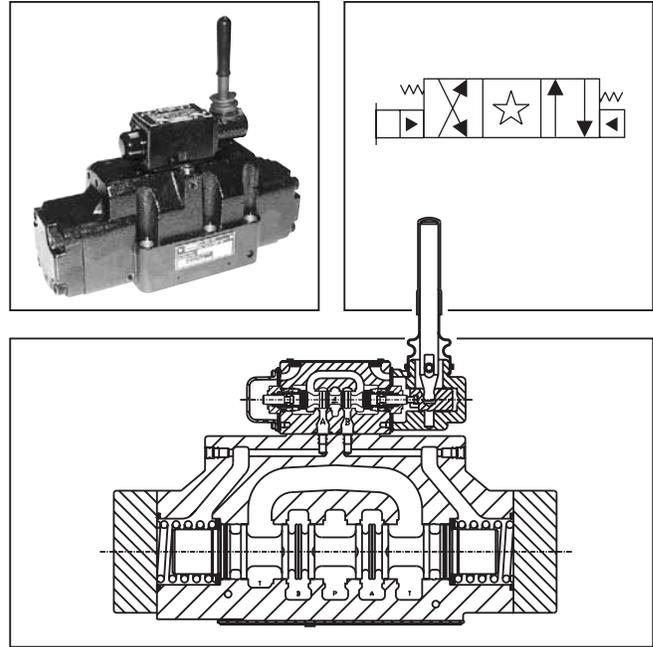
Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.

General Description

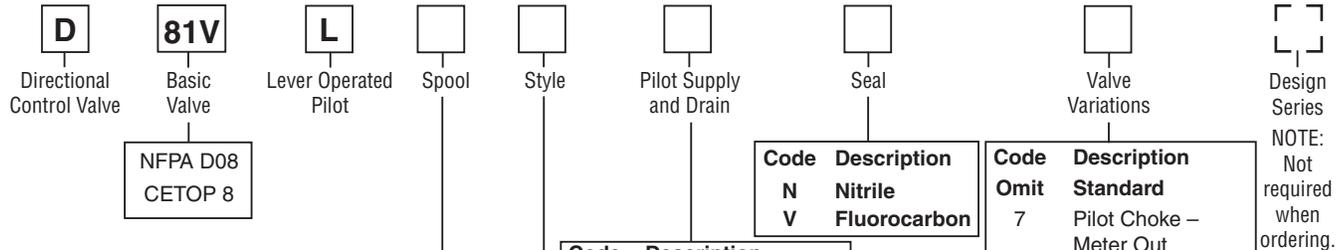
Series D81VL directional control valves are 5-chamber, lever operated valves. They are available in 2 or 3-position styles. These valves are manifold or subplate mounted, and conform to NFPA's D08, CETOP 8 mounting pattern.

Specifications

Mounting Pattern	NFPA D08, CETOP 8, NG25
Max. Operating Pressure	350 Bar (5000 PSI)
Max. Tank Line Pressure	Internal Drain Model 34 Bar (500 PSI) External Drain Model 350 Bar (5000 PSI)
Maximum Drain Pressure	34 Bar (500 PSI)
Maximum Flow	See Reference Data Charts
Pilot Pressure	Oil Min 6.9 Bar (100 PSI) Oil Max 350 Bar (5000 PSI)
Response Time	Varies with pilot line size and length, pilot pressure, pilot valve shift time & flow capacity (GPM)



Ordering Information



Code	Symbol	Code	Symbol
001		011	
002		012	
004		020*	
008*		030**	
009**			

* 008 & 020 spools have closed crossover.
 ** 009 & 030 spools have open crossover.

Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator A. Note operators reverse sides for #9 spool. See installation information for details.

Valve Weight: 19.6 kg (43.2 lbs.)
Standard Bolt Kit: BK228
Metric Bolt Kit: BKM228

Code	Description
1	Int. pilot/Ext. drain
2	Ext. pilot/Ext. drain
4#	Int. pilot/Int. drain
5	Ext. pilot/Int. drain

Not available with 002, 008, 009 & 030 spools.

Code	Description
Omit	Standard
7	Pilot Choke – Meter Out
8	Stroke Adj. 'B'
9	Stroke Adj. 'A'
60	Pilot Choke – Meter In
89	Stroke Adj. 'A' & 'B'

Code	Description	Symbol
B†	Sgl. operator, 2 position, spring offset. P to A and B to T in offset position.	
C	Dbl. operator, 3 position, spring centered.	
D†	Dbl. operator, 2 position, detent.	
E	Sgl. operator, 2 position, spring centered. P to B and A to T in shifted position.	
H†	Sgl. operator, 2 position, spring offset. P to B and A to T in offset position.	
K	Sgl. operator, 2 position. Spring centered. P to A and B to T in shifted position.	

This condition varies with spool code.

† Available with 020 & 030 spools only.

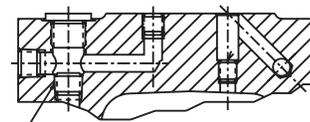
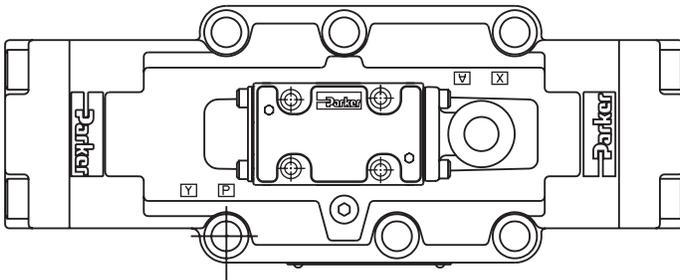
Bold: Designates Tier I products and options.

Non-Bold: Designates Tier II products and options. These products will have longer lead times.

Inch equivalents for millimeter dimensions are shown in (**)

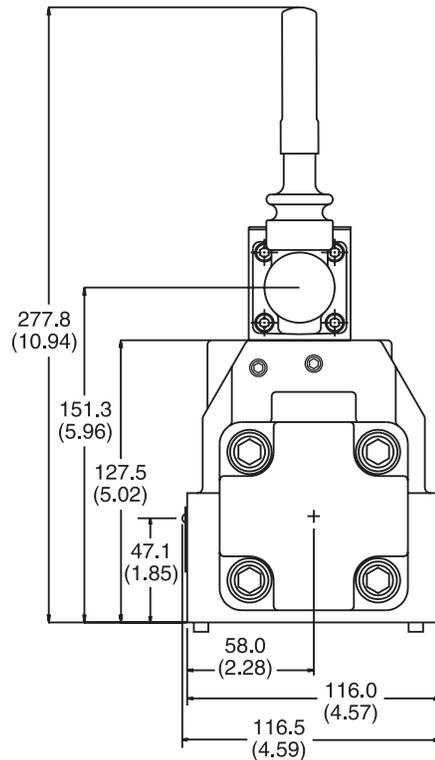
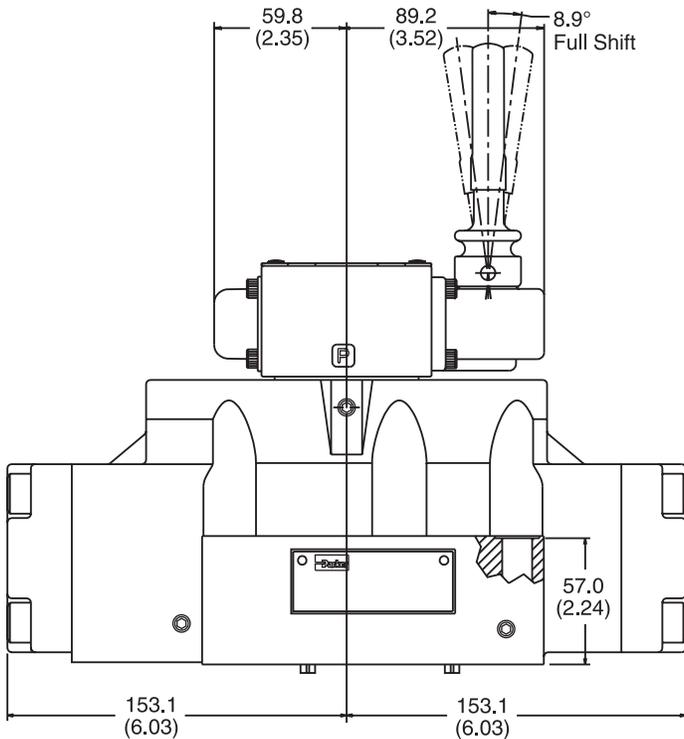
A

Lever Operated



M6 x 1 Plug for Variations 1 & 2
Torque to:
1.78 ±0.22 Nm
(16 ±2 in-lbs)
Do Not Loctite

1/16 Plug for Variations 2 & 5
Torque to:
11.67 ±1.67 Nm
(105 ±15 in-lbs)
Do Not Loctite



Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.

General Description

Series D8P directional control valves are 5-chamber, pilot operated valves. They are available in 2 or 3-position styles. These valves are manifold or sub-plate mounted, and conform to NFPA's D08, CETOP 8, NG25 mounting pattern.

Features

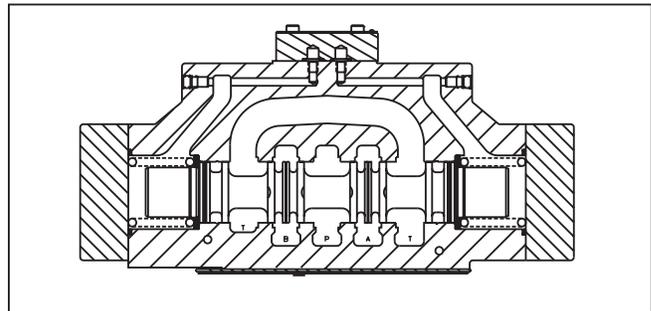
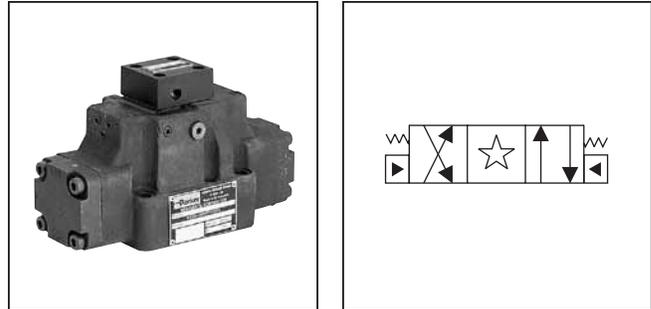
- Low pressure drop design.
- Hardened spools provide long life.

Specifications

Mounting Pattern	NFPA D08, CETOP 8, NG25
Max. Operating Pressure	345 Bar (5000 PSI)
Max. Tank Line Pressure	345 Bar (5000 PSI)
Max. Drain Pressure	345 Bar (5000 PSI)
Min. Pilot Pressure	5.1 Bar* (75 PSI)
Max. Pilot Pressure	345 Bar (5000 PSI)
Nominal Flow	302 LPM (80 GPM)
Max. Flow	See Reference Data Chart

* 6.9 Bar (100 PSI) for 2, 8, 9 & 12 spools

For flow path, pilot drain and pilot pressure details, see Installation Information.



Response Time

Response time will vary with pilot line size, pilot line length, pilot pressure shift time and flow capacity of the control valve.

Shift Volume

The pilot chamber requires a volume of 1.35 in³ (22.1 cc) for center to end.

Ordering Information

<div style="border: 1px solid black; padding: 2px; width: 30px; margin: 0 auto;">D</div> <p>Directional Control Valve</p>	<div style="border: 1px solid black; padding: 2px; width: 30px; margin: 0 auto;">8</div> <p>Basic Valve</p>	<div style="border: 1px solid black; padding: 2px; width: 30px; margin: 0 auto;">P</div> <p>Actuator</p>	<div style="border: 1px solid black; padding: 2px; width: 30px; margin: 0 auto;"></div> <p>Spool</p>	<div style="border: 1px solid black; padding: 2px; width: 30px; margin: 0 auto;"></div> <p>Style</p>	<div style="border: 1px solid black; padding: 2px; width: 30px; margin: 0 auto;"></div> <p>Pilot Supply and Drain</p>	<div style="border: 1px solid black; padding: 2px; width: 30px; margin: 0 auto;"></div> <p>Seal</p>	<div style="border: 1px solid black; padding: 2px; width: 30px; margin: 0 auto;"></div> <p>Valve Variations</p>	<div style="border: 1px solid black; padding: 2px; width: 30px; margin: 0 auto;"></div> <p>Design Series</p>																																		
<div style="border: 1px solid black; padding: 2px; width: 100px; margin: 0 auto;">NFPA D08 CETOP 8 DIN NG25</div>		<div style="border: 1px solid black; padding: 2px; width: 100px; margin: 0 auto;">Oil Operator</div>		<div style="border: 1px solid black; padding: 2px; width: 100px; margin: 0 auto;"> <table border="0"> <tr> <th>Code</th> <th>Type</th> </tr> <tr> <td>N</td> <td>Nitrile</td> </tr> <tr> <td>V</td> <td>Fluorocarbon</td> </tr> </table> </div>		Code	Type	N	Nitrile	V	Fluorocarbon	<div style="border: 1px solid black; padding: 2px; width: 100px; margin: 0 auto;"> <table border="0"> <tr> <th>Code</th> <th>Description</th> </tr> <tr> <td>7</td> <td>Pilot Choke – Meter Out</td> </tr> <tr> <td>8</td> <td>Stroke Adj. 'B' End</td> </tr> <tr> <td>9</td> <td>Stroke Adj. 'A' End</td> </tr> <tr> <td>60</td> <td>Pilot Choke – Meter In</td> </tr> <tr> <td>89</td> <td>Stroke Adj. 'A' & 'B' Ends</td> </tr> </table> </div>		Code	Description	7	Pilot Choke – Meter Out	8	Stroke Adj. 'B' End	9	Stroke Adj. 'A' End	60	Pilot Choke – Meter In	89	Stroke Adj. 'A' & 'B' Ends	<p>NOTE: Not required when ordering.</p>																
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Valve schematic symbols are per NFPA/ANSI standards, providing flow P to A when energizing operator X. Note operators reverse sides for #9 spool. See installation information for details.

Bold: Designates Tier I products and options.

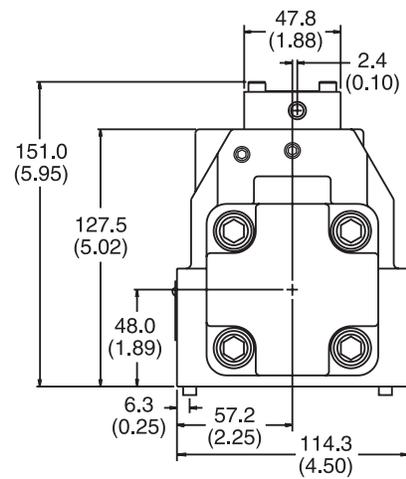
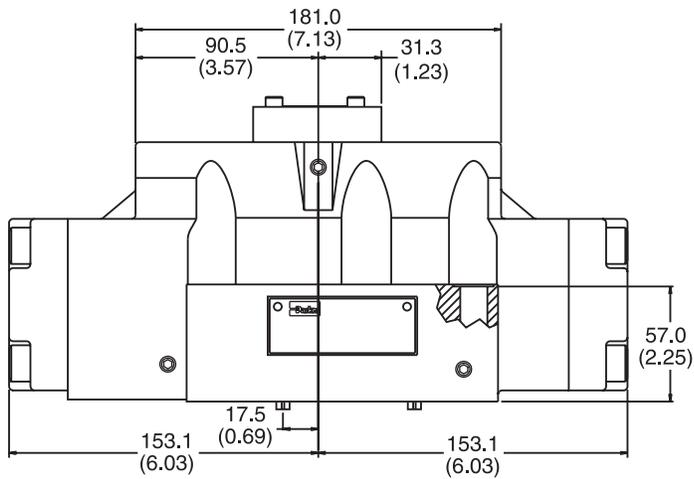
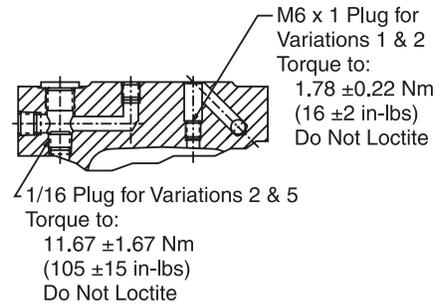
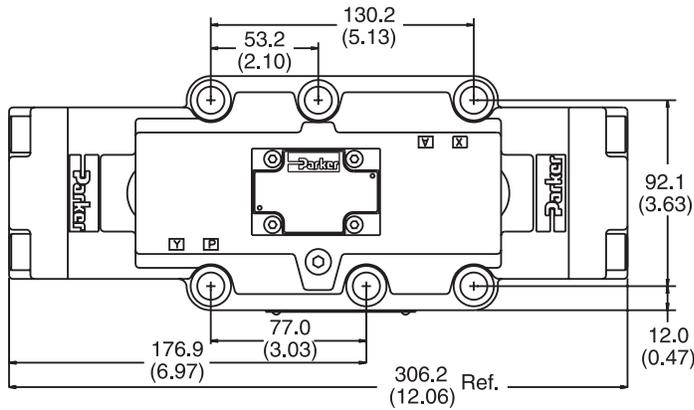
Non-Bold: Designates Tier II products and options. These products will have longer lead times.

D81.indd, dd

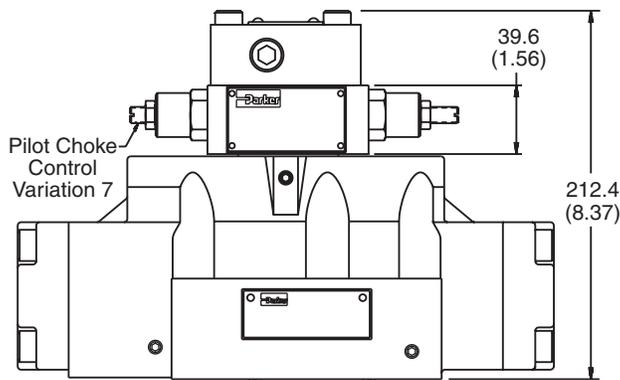
Inch equivalents for millimeter dimensions are shown in (**)

A

Standard Pilot Operated



Pilot Operated with Pilot Choke Control



Note: 57mm (2.24") from bottom of bolt hole counterbore to bottom of valve.

Installation Information

FOR MAXIMUM VALVE RELIABILITY, ADHERE TO THE FOLLOWING INSTALLATION INFORMATION.

The following is important installation information which applies to all directional control valves described in this catalog.

Mounting Position

Detent – Horizontal
Spring Offset – Unrestricted
Spring Centered – Unrestricted

Fluid Recommendations

Premium quality hydraulic oil with a viscosity range between 32-54 cSt. (150-250 SSU) At 38°C (100°F) is recommended. The absolute operating viscosity range is from 16-220 cSt. (80-1000 SSU). Oil should have maximum anti-wear properties and rust and oxidation treatment.

Fluids and Seals

Valves using synthetic, fire-resistant fluids require special seals. When phosphate esters or its blends are used, FLUOROCARBON seals are required. Water-glycol, water-in-oil emulsions and petroleum oil may be used with STANDARD seals.

Filtration

For maximum valve and system component life, the system should be protected from contamination at a level not to exceed 125 particles greater than 10 microns per milliliter of fluid (SAE class 4/ISO 16/13).

Silting

Silting can cause any sliding spool valve to stick and not spring return if held under pressure for long periods of time. The valve should be cycled periodically to prevent sticking.

Special Installations

Consult your Parker representative for any application requiring the following:

- Pressure above rating.
- Fluid other than those specified.
- Oil temperature above 71.1°C (160°F).
- Flow path other than normal.

Mounting Patterns

Series	NFPA	CETOP
D81V*, D8P	D08	3/4"

Torque Specifications

The recommended torque values for the bolts which mount the valve to the manifold or subplate are as follows: 135.6 Nm (100 ft-lbs).



Series D81VW, D81VA, D81VL

A

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Electrical Characteristics (Detented Spool)

Only a momentary energizing of the solenoid is necessary to shift and hold a detented spool. Minimum duration of the signal is 0.1 seconds for DC voltages. For AC voltages the response time is 0.06 seconds. Spool position will be held provided the spool centerline is in a horizontal plane, and not shock or vibration is present to displace the spool.

Electrical Failure or Loss of Pilot Pressure (D81V or D81VA)

Should electric power fail or loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. Detented valves will stay in the last position held before power failure. If main flow does not fail or stop at the same time power fails, machine actuators may continue to function in an undesirable manner or sequence.

Pilot/Drain Characteristics

Pilot Pressure:

5.1 to 345 Bar (75 to 5000 PSI)
6.9 Bar (100 PSI) for spools 002, 007, 008, 009 & 014

External: An oil source sufficient to maintain minimum pilot pressure must be connected to the “X” port of the main body. When using the external pilot variation, a 1/16" pipe plug must be present in the main body pilot passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with pilot code 2, 3, 5 or 6.

Internal: Flow is internally ported from the pressure port of the main valve body to the “P” port of the pilot valve. The pressure developed at the “P” port of the pilot valve must be 5.1 Bar (75 PSI) minimum at all times or 6.9 Bar (100 PSI) for spools 002, 007, 008, 009 & 014.

Integral Check: Valves using internal pilot and internal drain with an open center spool (spools 2, 7, 8 & 9) can be ordered with an integral check valve in the pressure port of the main valve codes 3 & 6. Pilot oil will be internally ported from the upstream side of this check to the “P” port of the pilot valve, ensuring sufficient pilot pressure. A 1/16" pipe plug will be present in the main body. The “X” port in the subplate must be plugged when using the integral check.

Pilot Valve Drain: Maximum pressure 102 Bar (1500 PSI) AC optional, 207 Bar (3000 PSI) DC standard.

External: When using an external drain, a M6 x 1 x 6mm long set screw must be present in the main body drain passage. (For details see Dimension pages.) This plug will be furnished in valves ordered with drain code 1, 2 or 3.

Drain flow from the pilot valve is at the “Y” port of the main body and must be piped directly to tank. Maximum drain line pressure is 102 Bar (1500 PSI), AC optional, 207 Bar (3000 PSI) DC standard. Any drain line back pressure is additive to the pilot pressure requirement.

Internal: Drain flow from the pilot valve is internally connected to the main valve tank port. Tank and drain pressure are then identical so tank line pressure should not exceed 102 Bar (1500 PSI) AC optional, 207 Bar (3000 PSI) DC standard. Any tank line back pressure is also additive to the pilot pressure requirement. If flow surges (a cause of pressure surges) are anticipated in the tank line, an external drain variation is recommended. The “Y” port in the subplate must be plugged when using an internal drain.

D81V* Flow Paths

Style Code	Description	No Solenoid/Operator Energized	Solenoid/Operator A Energized	Solenoid/Operator B Energized
B	Spring Offset	P→A and B→T	—	P→B and A→T
C	Spring Centered	Centered	P→A and B→T	P→B and A→T
D	Detented	Last Position Held	P→A and B→T	P→B and A→T
E	Spring Centered	Centered	—	P→B and A→T
F†	Spring Offset, Shift to Center	P→A and B→T	—	Centered
H	Spring Offset	P→B and A→T	P→A and B→T	—
K	Spring Centered	Centered	P→A and B→T	—
M†	Spring Offset, Shift to Center	P→B and A→T	Centered	—

† D81VW only.

D81.indd, dd



Series D8P

Tank and Drain Line Surges

If several valves are piped with a common tank or drain line, flow surges in the line may cause an unexpected spool shift. Detent style valves are most susceptible to this. Separate tank and drain lines should be piped in installations where line surges are expected.

Loss of Pilot Pressure

Should a loss of pilot pressure occur, spring offset and spring centered valves will shift to the spring held position. No spring valves will stay in the last position held. If main hydraulic flow does simultaneously stop, machine actuators may continue to function in an undesirable manner or sequence.

Pilot Drain Characteristics

Pilot Pressure:

5.1 to 350 Bar (75 to 5000 PSI)
 6.9 Bar (100 PSI) for spools 2, 7, 8, 9 & 14

Direct pilot operated valves use the “X” and “Y” ports to supply pilot oil directly to the ends of the spool, providing spool shifting force. A block mounted on top of the valve body is internally cored to make the necessary connections. Thus when “X” is pressurized, “Y” is used as a drain; and when “Y” is pressurized, “X” becomes the drain.

Any back pressure in these lines when they are being used as a drain is additive to the pilot pressure requirement.

Internal Drain: On spring offset models, only the “X” port is pressurized, as the spring returns the spool to its at rest position. On these models, “Y” may be internally drained through the main tank passage in the valve.

Flow Path/Pilot Pressure

Style Code	Description	“X” & “Y” De-Pressurized	“X” Port Pressurized	“Y” Port Pressurized	Special Notes	Recommended Control Valve For Pilot Oil
B	Two Position Spring Offset	P→A, B→T	P→A, B→T	P→B, A→T	“X” Port may be pressurized to assist spring in returning spool to offset position (ext. only)	
C	Three Position Spring Centered	Center	P→A, B→T	P→B, A→T	Flow paths will be reversed on valves with tandem center (9) spools	
H	Two-Position Spring Offset	P→B, A→T	P→A, B→T	P→B, A→T	“Y” Port may be pressurized to assist spring in returning spool to offset position	

Subplate Mounting
NFPA D08, CETOP 8 & NG25

A

Recommended Mounting Surface

Surface must be flat within .102 mm (0.0004 inch) T.I.R and smooth within 812.8 micro-meters (32 micro-inch). Torque bolts to 135.6 Nm (100 ft-lbs).

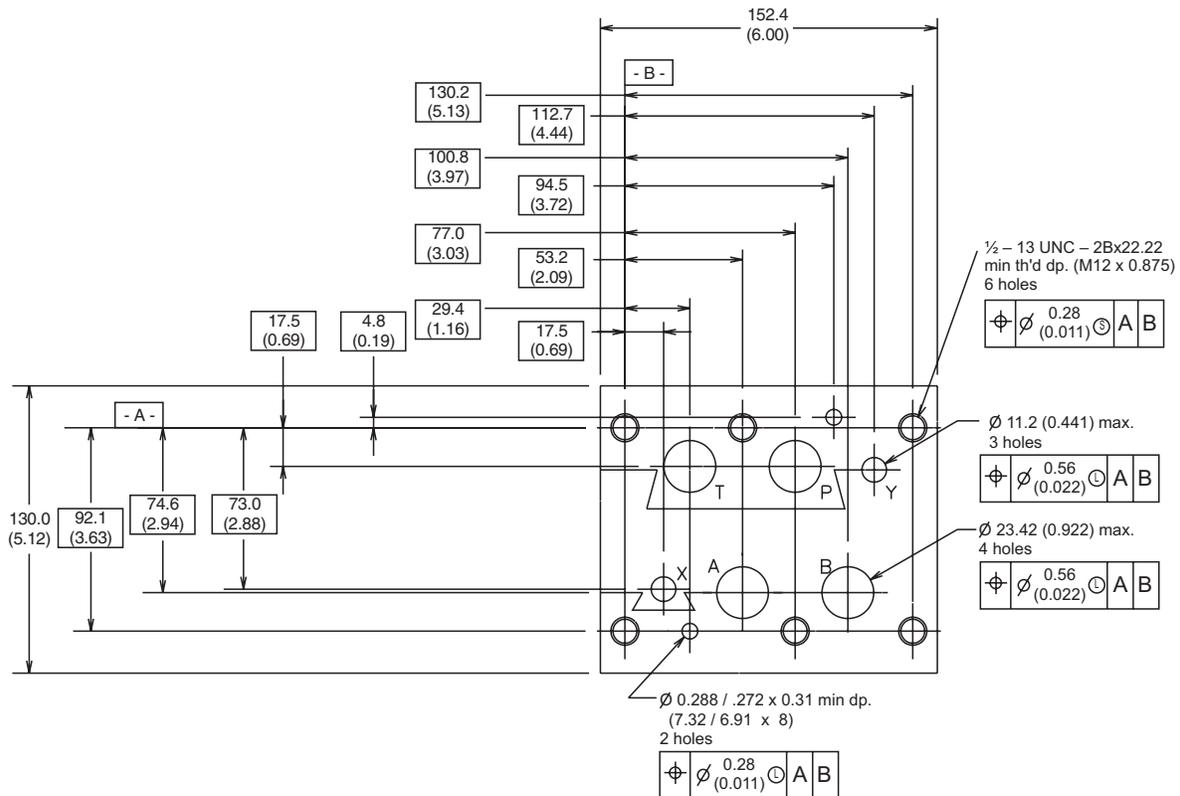
Mounting Position

Valve Type	Mounting Position
Detent (Solenoid)	Horizontal
Spring Offset	Unrestricted
Spring Centered	Unrestricted

For maximum valve reliability, adhere to the following installation information.

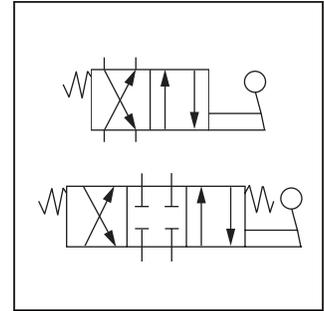
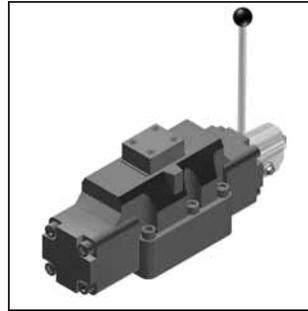
Mounting Pattern — NFPA D08, CETOP 8 & NG25

Inch equivalents for millimeter dimensions are shown in (**)



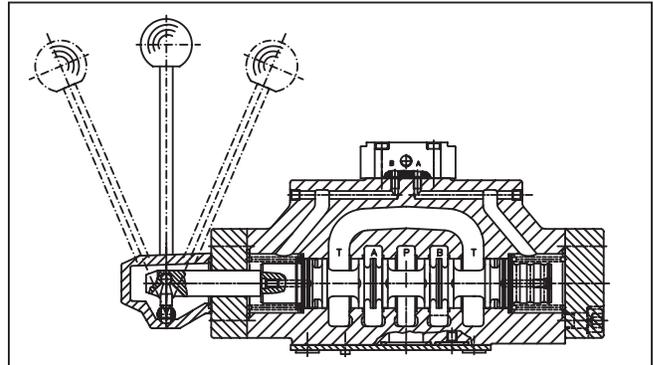
General Description

Series D9L directional control valves are 5-chamber, 4 way, 2 Or 3-position valves. They are operated by a hand lever which is directly connected to the spool. The hand lever can be located either on the A or B side. Spring offset and detent designs are available.



Features

- Streamlined internal channels ensure minimum pressure drop at maximum flow.
- Hardened spools provide long life.



Specifications

General		Hydraulic (cont.)	
Actuation	Lever	Fluid	Hydraulic oil in accordance with DIN 51524 / 51525
Size	NG25	Fluid Temperature	-25°C to +70°C (-13°F to +158°F)
Mounting Interface	DIN 24340 A25 ISO 4401 NFPA D08 CETOP RP 121-H	Viscosity Permitted	2.8 to 400 cSt / mm ² /s (13 to 1854 SSU)
Mounting Position	Unrestricted, preferably horizontal	Viscosity Recommended	30 to 80 cSt / mm ² /s (139 to 371 SSU)
Ambient Temperature	-25°C to +50°C (-13°F to +122°F)	Filtration	ISO 4406 (1999); 18/16/13 (meet NAS 1638: 7)
Hydraulic		Maximum Flow	700 LPM (185.2 GPM)
Maximum Operating Pressure	External Drain P, A, B, T 350 Bar (5075 PSI) X, Y 10 Bar (145 PSI) Internal Drain P, A, B 350 Bar (5075 PSI) T, X, Y 10 Bar (145 PSI)	Leakage at 350 Bar (5075 PSI)	up to 800 ml per minute (per flow path) (depending on spool)

A

D
 Directional Control Valve

9
 Basic Valve

NFPA D08
 CETOP 8
 DIN NG25
 32 mm

Actuator

Code	Actuation
L	Lever Side B
LB	Lever Side A

Spool

Style

Pilot Supply and Drain

Code	Description
2*	External Pilot External Drain
5**	External Pilot Internal Drain

* Pressure T-port < 10 bar
 ** Pressure T-port > 10 bar

Seal

Code	Description
N	Nitrile
V	Fluorocarbon

Design Series

NOTE:
 Not required when ordering.

Code	Symbol	Code	Symbol
01		09	
02		14	
03		15	
04		20	
07		30	

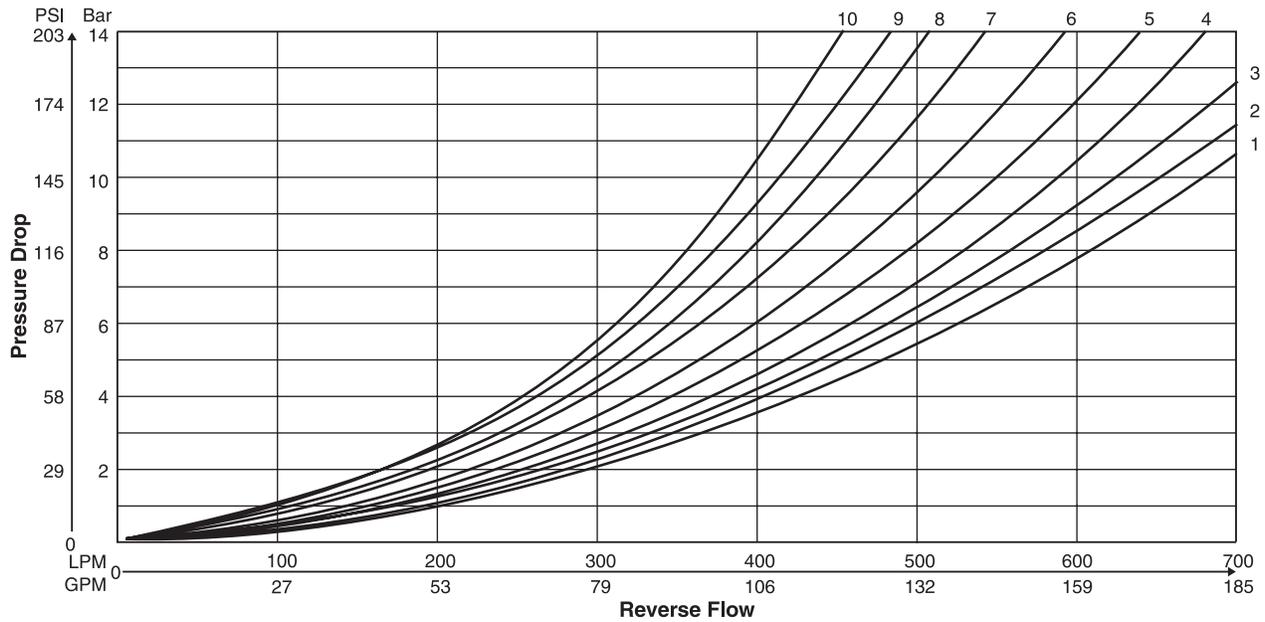
Code	Description	Symbol
B	Single operator, 2 position, spring offset.	
C	Double operator, 3 position, spring centered.	
D	Double operator, 2 position, detent.	
E	Single operator, 2 position, spring centered.	
H	Single operator, 2 position, spring offset.	
K	Single operator, 2 position, spring centered.	
N	Double operator, 3 position, detent.	

Weight: 17.0 kg (37.5 lbs.)

The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number for each spool type, operating position and flow direction is given in the table below.



Spool Code	Curve Number				
	P-A	P-B	P-T	A-T	B-T
1	3	2	-	3	5
2	2	1	1	3	5
3	4	2	-	3	6
4	4	3	-	3	5
7	3	1	7	3	5
9	4	8	9	4	10
14	1	3	7	5	3
15	2	4	-	5	3
20	6	5	-	6	8
30	3	2	-	3	5

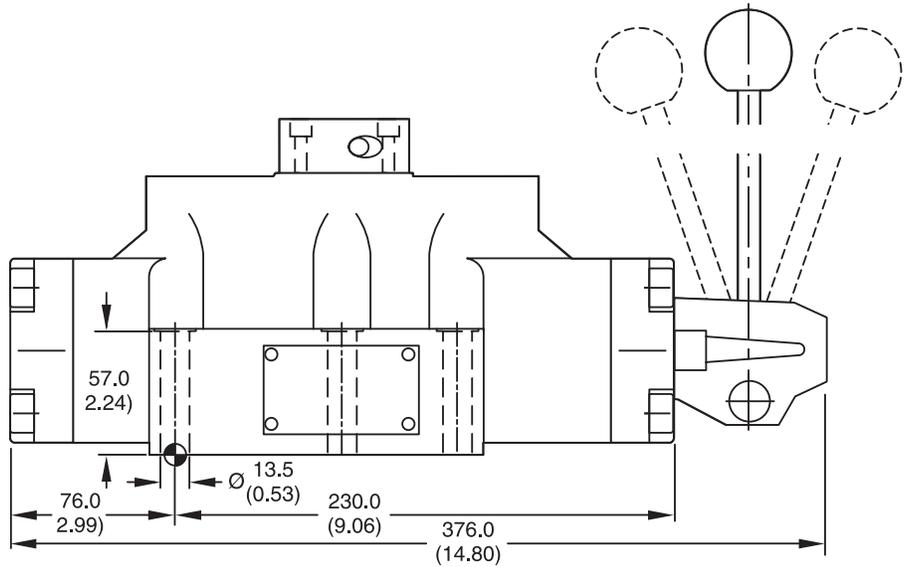
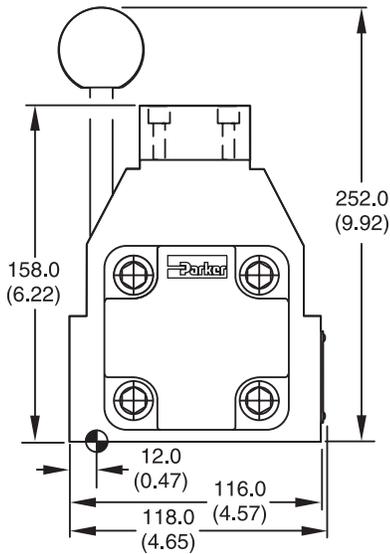


Inch equivalents for millimeter dimensions are shown in (**)

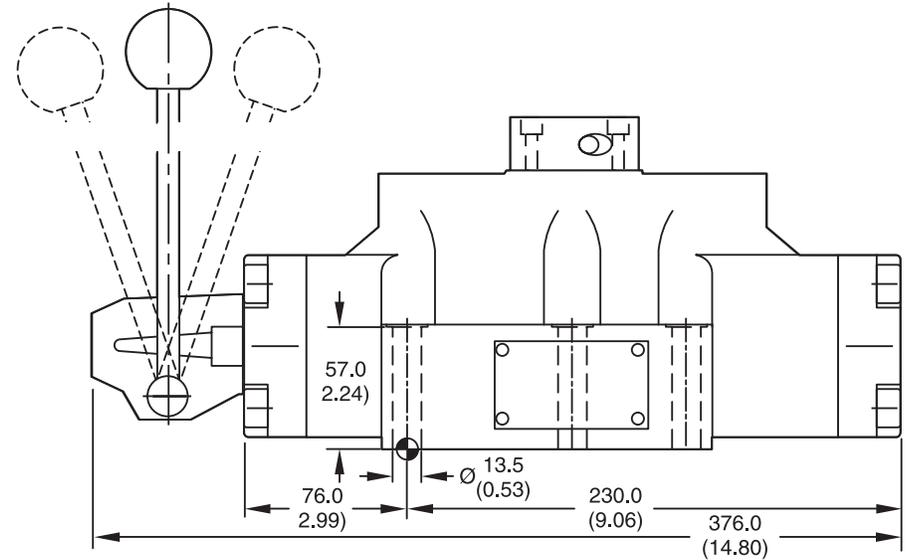
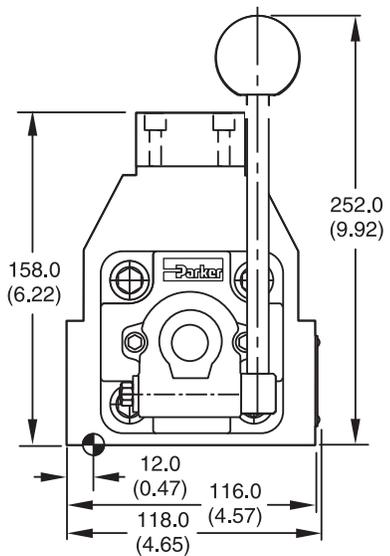


A

D9L



D9LB



Surface Finish	Kit			Seal Kit
	BK360	6x M5x75 DIN 912 12.9	108 Nm ±15%	Nitrile: SK-D9LN Fluorocarbon: SK-D9LV